

**SPOT-WELDING  
EQUIPMENT**

# GYSPOT 32D.X

Ref. 019881

**GYSPOT 32D.X is a convenient equipment for car body welding. This traditional A.C. spot-welder performs quality spot welds with new body car steel including high strength steel. Thanks to its new electronics controller, programming is very easy. In automatic mode, the user needs only to select steel thickness. In manual mode, the user programs the welding time and the welding current. The aluminium made clamp is lightweight and easy to handle. The clamping force can reach 500 daN with 7 bar air pressure. This A.C. spot welder has an excellent ratio price/performance.**

**DESCRIPTION**

Ideal clamp for all types of metal works

- Lightweight and easy to handle: Weight : 5 kg
- Single-sided welding tool with 2.5 meter cable: spot hammer welding, nut, bolt and rivet welding, carbon shrinking
- Accessory box
- Support cable bracket
- 32 Amps breaker (D curve)

**PERFORMANCE**

- Welding current :
  - Welding current 7 500 A
  - Forced air-cooling system for cables
  - 200 mm<sup>2</sup> cross-section Welding cables
  - Modes : one and four pulses.
- Electrode force:
  - Aluminium made electrodes
  - Clamping force : 500 daN with 120 mm arms at 7 bar
  - Front pressure regulator.

**MAN/ MACHINE INTERFACE**

Easy to use control panel.

Automatic mode:

Select reference tool thickness.

Manual mode :

Select welding time and welding current

**INCLUDED**

Monopoint/Spot welding  
Ref. 049291

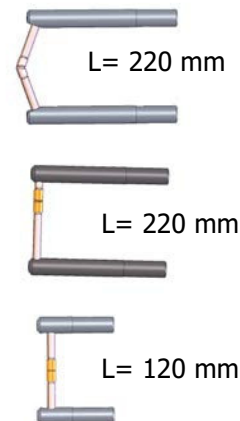
Inertia hammer  
Ref. 049482 + 049802



Spotter Box Pro  
Ref. 050075



Set of 6 arms



NF EN 50063

50/60Hz	A	A	mm		U <sub>0</sub>	Cables			100% Cu	cm	kg
			3+3	1,2+3		AIR COOLED	L	Ømm <sup>2</sup>			
2x400	32 (D)	7 500	3+3	1,2+3	11	•	2,2m	200	•	55x75 x190	100
						•	2,5m	150			
						—	8m	3x6 H07RNF			

